Safety Data Sheet



Revision Number: 002.1

Issue date: 12/09/2016

1. PRODUCT AND COMPANY IDENTIFICATION

Product name:LOCTProduct type:Pre-apRestriction of Use:NoneCompany address:Henkel CorporationOne Henkel WayRocky Hill, Connecticut 06067

LOCTITE DRI LOC 201 20LB PTA Pre-applied thread sealant None identified
 IDH number:
 1784535

 Item number:
 1783214_1735872

 Region:
 United States

 Contact information:
 United States

 Telephone:
 (860) 571-5100

 MEDICAL EMERGENCY Phone: Poison Control Center
 1-877-671-4608 (toll free) or 1-303-592-1711

 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887

 Internet:
 www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEWWARNING:MAY CAUSE AN ALLERGIC SKIN REACTION.

HAZARD CLASS HAZARD CATEGORY
SKIN SENSITIZATION 1
PICTOGRAM(S)



Prevention:	Avoid breathing vapors, mist, or spray. Contaminated work clothing should not be allowed out of the workplace. Wear protective gloves.
Response:	IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical attention. Wash contaminated clothing before reuse.
Storage:	Not prescribed
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Xanthan gum	11138-66-2	1 - 5
Solvent yellow 14	5468-75-7	0.1 - 1
Methanol	67-56-1	0.1 - 1

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4.	FIRST AID MEASURES
Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medi attention.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 1 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.
5. FI	RE FIGHTING MEASURES
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such a turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.
Hazardous combustion products:	Oxides of carbon. Formaldehyde. Benzene. Biphenyl Irritating organic vapours.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean- up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.

7. HANDLING AND STORAGE

Handling:	Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Use only with adequate ventilation. Keep container closed. Refer to Section 8.
Storage:	For safe storage, store at or below 38 °C (100.4 °F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Xanthan gum	None	None	None	None
Solvent yellow 14	None	None	None	None
Methanol	200 ppm TWA (SKIN) 250 ppm STEL	200 ppm (260 mg/m3) PEL	None	None

Respiratory protection:

Engineering controls:

Eye/face protection:

Skin protection:

Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Flammability Evaporation rate: Solubility in water: Partition coefficient (n-octanol/water): VOC content: Viscosity: **Decomposition temperature:**

Liquid Yellow Mild Not available. 4.0 - 5.5 20 mm hg (22 °C (71.6 °F)) 100 °C (212°F)Approximately Not available. 1.0295 Not available. > 130 °C (> 266°F) ASTM D3278 Not available. Not available. Not available. Not applicable Not available. Miscible Not available. Not available. Not available. Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of carbon. Formaldehyde. Benzene. Biphenyls. Irritating organic vapours.
Incompatible materials:	Oxidizing agents. Reducing agents. Peroxides. Free radical initiators. Metal oxides.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition. Elevated temperatures. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system.
Skin contact:	May cause allergic skin reaction. May cause skin irritation.
Eye contact:	May cause eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Xanthan gum	None	Irritant
Solvent yellow 14	None	Carcinogen
Methanol	Oral LD50 (Rat) = 5,628 mg/kg Oral LD50 (Mouse) = 7,300 mg/kg Oral LD50 (Rabbit) = 14.4 g/kg Dermal LD50 (Rabbit) = 15,800 mg/kg Inhalation LC50 (Rat, 4 h) = 64000 ppm	Eyes, Irritant, Metabolic, Nervous System

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Xanthan gum	No	No	No
Solvent yellow 14	No	Group 2A	No
Methanol	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Hazardous waste number:

Follow all local, state, federal and provincial regulations for disposal.

Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (49 CFR) Proper shipping name: Not regulated Hazard class or division: None Identification number: None Packing group: None		
International Air Transportation (ICAO/IATA) Proper shipping name: Hazard class or division: Identification number: Packing group:	Not regulated None None None	
Water Transportation (IMO/IMDG) Proper shipping name: Hazard class or division: Identification number: Packing group:	Not regulated None None None	

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: TSCA 12 (b) Export Notification:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory. None above reporting de minimis
CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:	None above reporting de minimis. Immediate Health, Delayed Health None above reporting de minimis.
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.
Canada Regulatory Information	

CEPA DSL/NDSL Status:

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: Reviewed SDS. Reissued with new date.

Prepared by:	Sheila Gines, Regulatory Affairs Specialist
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Issue date: 12/09/2016 **DISCLAIMER:** The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

Safety Data Sheet



Revision Number: 005.0

Issue date: 01/13/2017

1. PRODUCT AND COMPANY IDENTIFICATION

Product name: Product type: Restriction of Use: Company address: Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067

LOCTITE DRI LOC 201 20LB PTB Anaerobic None identified

IDH number: 1784487 1783214_313284 Item number: Region: United States Contact information: Telephone: (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT ENERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

DANGER:

EMERGENCY OVERVIEW CAUSES SKIN IRRITATION. CAUSES SERIOUS EYE IRRITATION. TOXIC IF INHALED.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY INHALATION	3
SKIN IRRITATION	2
EYE IRRITATION	2A



Precautionary Statements

Prevention:	Avoid breathing vapors, mist, or spray. Wash affected area thoroughly after handling. Use only outdoors or in a well-ventilated area. Wear protective gloves, eye protection, and face protection.
Response:	F ON SKIN: Wash with plenty of water. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/ physician. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Store in a well-ventilated place. Keep container tightly closed. Store locked up.
Disposal:	Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
2-Propenoic acid, 2-methyl-, (1- methylethylidene)	24448-20-2	70 - 80
Maleimide resin	3006-93-7	20 - 30

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES		
Inhalation:	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.	
Skin contact:	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Wash clothing before reuse. Get medical attention.	
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.	
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.	
Symptoms:	See Section 11.	
5. FIF	RE FIGHTING MEASURES	
Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.	
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.	
Unusual fire or explosion hazards:	Uncontrolled polymerization may occur at high temperatures resulting in explosions or rupture of storage containers.	
Hazardous combustion products:	Oxides of iron. Oxides of carbon, oxides of nitrogen, irritating organic vapors. Toxic fumes.	

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.	
Clean-up methods:	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean- up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up as much material as possible. Store in a partly filled, closed container until disposal. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up.	

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed. Refer to Section 8.

Storage:

For safe storage, store between 0 °C ($32^{\circ}F$) and $38^{\circ}C$ ($100.4^{\circ}F$) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
2-Propenoic acid, 2-methyl-, (1- methylethylidene)	None	None	None	None
Maleimide resin	None	None	None	None

Engineering controls:

Respiratory protection:

Eye/face protection:

sufficient to control airborne contamination. Use a NIOSH approved respirator if ventilation is inadequate.

showers and eve wash stations should be available.

Local exhaust ventilation is recommended when general ventilation is not

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact. Neoprene gloves.

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state: Color: Odor: Odor threshold: pH: Vapor pressure: Boiling point/range: Melting point/ range: Specific gravity: Vapor density: Flash point: Flammable/Explosive limits - lower: Flammable/Explosive limits - upper: Autoignition temperature: Flammability: **Evaporation rate:** Solubility in water: Partition coefficient (n-octanol/water): **VOC content:** Viscosity: Decomposition temperature:

Liquid Yellow Mild Not available. Not available Not available. > 300 °F (> 148.9 °C) Not available. 1 2404 Not available. > 93 °C (> 199.4 °F) Tagliabue closed cup Not available. Not available. Not available. Not applicable Not available. Slight Not available. 0.87 %; 1.8 g/l EPA Method 24 Not available. Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Polymerization may occur at elevated temperature or in the presence of incompatible materials.
Hazardous decomposition products:	Oxides of nitrogen. Oxides of iron. Oxides of carbon. Toxic fumes. Irritating organic vapours.
Incompatible materials:	Strong oxidizing agents.
Reactivity:	Not available.
Conditions to avoid:	Elevated temperatures. Heat, flames, sparks and other sources of ignition. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Toxic by inhalation. Inhalation of vapors or mists of the product may be irritating to the
	respiratory system.
Skin contact:	Causes skin irritation.
Eye contact:	Causes serious eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
2-Propenoic acid, 2-methyl-, (1- methylethylidene)	None	Irritant, Allergen
Maleimide resin	None	No Target Organs

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
2-Propenoic acid, 2-methyl-, (1- methylethylidene)	No	No	No
Maleimide resin	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information:

Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal:

Hazardous waste number:

Follow all local, state, federal and provincial regulations for disposal.

Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any package/configuration.

U.S. Department of Transportation Ground (Proper shipping name: Hazard class or division: Identification number: Packing group:	49 CFR) Not regulated None None None
International Air Transportation (ICAO/IATA) Proper shipping name: Hazard class or division: Identification number: Packing group:	Not regulated None None None
Water Transportation (IMO/IMDG) Proper shipping name: Hazard class or division: Identification number: Packing group:	Not regulated None None None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Immediate Health, Delayed Health
CERCLA/SARA Section 313:	None above reporting de minimis.
California Proposition 65:	This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:

All components are listed on or are exempt from listing on the Canadian Domestic Substances List.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2

Issue date: 01/13/2017 **DISCLAIMER:** The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.